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OK 73

D206-642-313
Job Sheet 198511



Part No: D206-642-313

Job Qty: 1 pcs

Part Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 29-30 IPP REV:A 11.11.18 NEW ISSUE DD VERF:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		9/13/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S228636



Part: D206-642-313

Job No: 198511

Serial No/Batch: S228636

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/12/17, TGA STC SH98-

120 QC 4	1 pcs	9/13/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/13/19	0.00 0.00	QC 4 - 75	DAS 78 9-30
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 78 9-30
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21 9-30
135 DC - 1 - B4B	1 pcs	9/13/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	9/13/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-30
				QC 21 - FG - 70	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-642-313 Location:

PPP Rev: _____

135 - Document Control Photocopy bluefile and create labels per PPP D206-642-313 CHG001

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5156423
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5207679
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5207679
AN5-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5207679
AN5-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5207679
AN5-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5207679
QC-4 D206-642-351	Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213033
D206-648-013	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5205799
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5210672
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5128866
D2932-1	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194740
D2933-1	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194740
D2934	Saddle Spacer manque 2	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5214496
D2935	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5190619
D2938-1	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5195773
D2939-1	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191814
D3467-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5204237
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5207076
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199355
D3457-1	Washer manque 2	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5216481
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5204283
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5199449
MS21043-4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5198136
NAS1149C0463R Washer (AN960C416)		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5124663
NAS1149D0363J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5201031
NAS1149D0463J Washer		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	6145362
NAS1149D0563J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5152640

5213033x1xLH

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	135	0
	AN4-6A	12	447	0
	AN4C5A	1	53	0
	AN5-10A	4	132	0
	AN5-11A	8	159	0
	AN5-12A	4	266	0
	D206-642-351	1	0	0
	D206-648-013	1	4	0
	D2652	16	433	0
	D2712	10	489	0
	D2932-1	1	9	0
	D2933-1	1	9	0
	D2934	2	29	0
	D2935	2	46	0
	D2938-1	1	7	0
	D2939-1	1	10	0
	D3407-043	1	7	0
	D3413-1	1	14	0
	D3456-1	1	187	0
	D3457-1	2	31	0
	MS21042L3	8	878	0
	MS21042L4	12	2,798	0
	MS21043-4	1	982	0
	NAS1149C0463R	1	258	0
	NAS1149D0363J	8	1,819	0
	NAS1149D0463J	24	4,922	0
	NAS1149D0563J	8	2,117	0
Part Specifications				
Specifications could not be found.				

Plex 7/30/19 11:51 AM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS									
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QSI042)									
Description Work Order Deviation				Disposition									
Completed By				Lead hand / Supervisor									
QC / QA Coordinator													
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY									
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			